Dixie-Narco, INC.

Technical Bulletin

Bulletin Number: 491 _____ Revision Number: R-01 _____

Release Date: June 21, 1995 _____ Revision Date: July 28, 1998 _____

SUBJECT: LOCK COVER / COIN INSERT COVER NON VRV

MODELS AFFECTED: Pepsi Redesign Magnum Circular Venders, Generic Round, RC Round, Very Fine Round, and Cold Drink Deluxe Illuminated Models with T-handle in the Coin Insert.
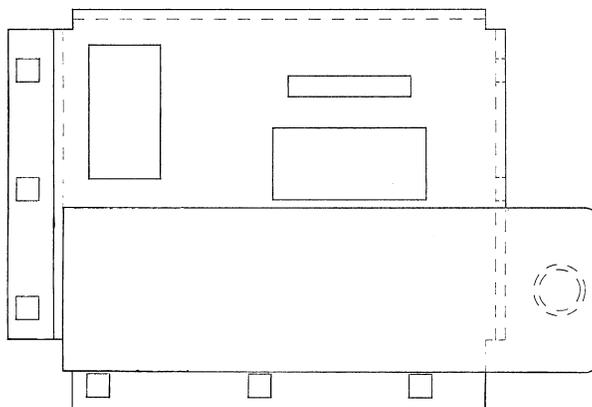
SERIAL BREAK: Pepsi Redesign Magnum Circular Venders serialized 3101AN to 0001-6183BS, except 3102AN.
Generic Round serialized 3036AM to 0001-6294AU.
RC (Royal Crown) Round serialized 3036AM to 0001-6294AU.
Very Fine Round serialized 3194CO to 6169AS.
Cold Drink Deluxe Illuminated with T-handle in the Coin Insert prior to 0001-6294AU.

REASON: To provide additional security to the coin insert, T-handle, and lock cylinder.

ORDER: 572,010,50x.x4   Service Kit Coin Insert Cover/Lock Cover

Kit Contents:

1 - 572,010,60x.x3	w/a lock cover/coin insert cover
9 - 900,201,56x.x1	carriage bolt ¼-20x¾"
9 - 900,800,67x.x1	keps nut, ¼-20

577,010,60x.x3
w/a lock cover / coin insert cover

INSTALLATION INSTRUCTIONS:

1.   Unplug the vender.

2.   Place the coin insert cover/lock cover over the coin insert.

3.   Align all the cover openings with the openings and parts affected on the coin insert.

4.   Ensure that the T-Handle pops out cleanly. Adjust the cover if necessary at this time.

5.   Using the cover as a template, mark the holes to be drilled.

6.   Remove cover from insert.

7.   Drill nine (9) 5/16" ID holes.

Caution: Be careful not to drill in any wiring, parts, or accessories. Take all necessary precautions to prevent metal filings from falling on electrical components.

8.   Place cover in position.

9.   Secure the coin insert cover with carriage bolts and nuts.

10.   Test the T-Handle, coin return plunger, and coin slot for coin insertion for proper operation.

11.   Plug in the vender.

12.   Check the correct change light for proper operation.

13.   Test the vender for proper operation.